

## Multi-Material - 5XD



AlTiN Coated

### Multi-Material, Solid Carbide, Coolant Fed, 142° Point, 5X Dia., 30° Helix (2244-.3307)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AlTiN Coated Part #
5.70MM	.2244	40	32	82	6.0	<a href="#">RDH2098</a>
5.80MM	.2283	40	32	82	6.0	<a href="#">RDH2100</a>
5.90MM	.2323	40	32	82	6.0	<a href="#">RDH2102</a>
15/64	.2344	1.580	1.260	3.230	15/64	<a href="#">RDH2104</a>
6.00MM	.2362	40	32	82	6.0	<a href="#">RDH2106</a>
6.10MM	.2402	48	38	91	8.0	<a href="#">RDH2108</a>
C	.2420	1.740	1.390	3.300	1/4	<a href="#">RDH2110</a>
6.20MM	.2441	48	38	91	8.0	<a href="#">RDH2112</a>
D	.2460	1.740	1.390	3.300	1/4	<a href="#">RDH2114</a>
6.30MM	.2480	48	38	91	8.0	<a href="#">RDH2116</a>
1/4	.2500	1.740	1.390	3.300	1/4	<a href="#">RDH2118</a>
6.40MM	.2520	48	38	91	8.0	<a href="#">RDH2120</a>
6.50MM	.2559	48	38	91	8.0	<a href="#">RDH2122</a>
F	.2570	1.890	1.510	3.580	5/16	<a href="#">RDH2124</a>
6.60MM	.2598	48	38	91	8.0	<a href="#">RDH2126</a>
G	.2610	1.890	1.510	3.580	5/16	<a href="#">RDH2128</a>
6.70MM	.2638	48	38	91	8.0	<a href="#">RDH2130</a>
17/64	.2656	1.890	1.510	3.580	5/16	<a href="#">RDH2132</a>
6.80MM	.2677	48	38	91	8.0	<a href="#">RDH2134</a>
6.90MM	.2717	48	38	91	8.0	<a href="#">RDH2136</a>
7.00MM	.2756	48	38	91	8.0	<a href="#">RDH2138</a>
7.10MM	.2795	48	38	91	8.0	<a href="#">RDH2140</a>
9/32	.2812	1.890	1.510	3.580	5/16	<a href="#">RDH2142</a>
7.20MM	.2835	48	38	91	8.0	<a href="#">RDH2144</a>
7.30MM	.2874	48	38	91	8.0	<a href="#">RDH2146</a>
7.40MM	.2913	48	38	91	8.0	<a href="#">RDH2148</a>
7.50MM	.2953	48	38	91	8.0	<a href="#">RDH2150</a>
19/64	.2969	1.890	1.510	3.580	5/16	<a href="#">RDH2152</a>
7.60MM	.2992	48	38	91	8.0	<a href="#">RDH2154</a>
7.70MM	.3031	48	38	91	8.0	<a href="#">RDH2156</a>
7.80MM	.3071	48	38	91	8.0	<a href="#">RDH2158</a>
7.90MM	.3110	48	38	91	8.0	<a href="#">RDH2160</a>
5/16	.3125	1.890	1.510	3.580	5/16	<a href="#">RDH2162</a>
8.00MM	.3150	48	38	91	8.0	<a href="#">RDH2164</a>
8.10MM	.3189	55	44	103	10.0	<a href="#">RDH2166</a>
8.20MM	.3228	55	44	103	10.0	<a href="#">RDH2168</a>
8.30MM	.3268	55	44	103	10.0	<a href="#">RDH2170</a>
21/64	.3281	2.170	1.740	4.060	25/64	<a href="#">RDH2172</a>
8.40MM	.3307	55	44	103	10.0	<a href="#">RDH2174</a>



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For detailed tolerance information, see page 327.